



RANGAN FAR CO.
MANUFACTURER OF INDUSTRIAL PAINTS

FARCO TOP 331

AIR DRYING ACRYLIC COATING

Product information

- 1-Good weather resistance.
- 2-Fast drying.
- 3-Good filling and sanding down properties.
- 4-Good resistant to salt water,oil splashes.
- 5-Easily applied by brush,roller and spray.

Physical data

Colour:	customer request
Finish:	Semigloss-Semiflat
Flash point:	28°C
Volume solids:	44 ±5%
D.f.t:	45-50 microns
Specific gravity:	1.31 ± 0.08gr/cm ³
Theoretical coverage:	9.77 m ² /lit (at 45 µ d.f.t)
Drying time at 25°C:	
Touch dry :	1 hrs
Dry to handle :	3 hrs
Full cure:	100 hrs
Component:	1
Application methods:	conventional spray or brush or Airless spray or roller
Recoat intervals 25°C *:	min 3-4 hrs
Recommended thinner:	FARCO THINN 33
Recommended cleaner:	FARCO CLEAN 33
Curing mechanism:	by solvent release and chemical reaction
Substrate:	primed steel

*: For recoating the surface should be free of dust ,grease and contamination

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Typical uses

As a general purpose finishing coat ,interior and exterior ,on decks, stairways ,cat walks, etc;
In mildly to moderately corrosive environment.

Application information

This Rangan Far's product is an acrylic based coating for industrial and marine use.

To obtain the maximum performance for which this product is formulated, strict adherence to all application, instructions, precautions, conditions and limitations is necessary.

Application equipment

The following equipment is listed as a guide and suitable Equipment from other manufactures may be used.

Adjustments of pressure and change of tip size may be needed to obtain the proper spray characteristics.

1-Airless spray:standard airless spray equipment having a 28:1 or higher pump ratio and a fluid tip with a 0.28 to 0.33 mm orifice.

2-Conventional spray:industrial equipment with suitable aircap having a fluid tip with a 1.4-1.6mm orifice .

3-Mixer.

4-Brush.

Caution

- 1-Handle with care.
- 2-Avoid inhalation of possible solvent vapours or Paint mist,as well as paint contact with skin and eyes.
- 3-Apply only in well ventilated areas and ensure that adequate forced ventilation exists when paint applies is in confined spaces or when the air is stagnant.
- 4-Always take precautions against the risks of fire and explosions.
- 5-Don't empty into drains and take precautionary measures

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against static discharges.

6-Harmful or fatal if swallowed, immediately seek medical Assistance

Application procedure

- 1-Flush equipment with recommended cleaner before use.
- 2-Stir paint for 5 minutes.
- 3-For spray, thin only as needed for workability.
- 4-Apply a wet coat in even, parallel passes, overlap each pass 50% to avoid bare areas, pinholes or holidays.
- 5-Small damaged or bare areas and random pinholes or holidays can be touched up by brush.
- 6-Clean all equipment with recommended cleaner immediately after uses.

Environmental condition

Environmental temperature must be 10-40°C.
Surface temperature must be at least 3°C above dew point to prevent condensation. At freezing temperature surface must be free of ice and relative humidity below 80 %.

Surface preparation

The surface must be clean and dry. All dirt, grease and other foreign materials should be removed. Old primed surface must be smoothly wire brushed.

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